

This page is mainly introduced the 1.3318 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.3318, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Datasheet for Steel Grades Tool Steel And Hard Alloy 1.3318

### 1.3318 Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--------------|
|------|-----------------|--------------|

### 1.3318 Chemical composition (mass fraction) (wt.%)

| Chemical    |          |          | Min. (%)  |           |           |    | Max. (%)  |           |       |
|-------------|----------|----------|-----------|-----------|-----------|----|-----------|-----------|-------|
| C           | Si       | Mn       | P         | S         | Cr        | Ni | Mo        | V         | Ta    |
| 0.90-1.00   | Max 0.45 | Max 0.40 | Max 0.030 | Max 0.030 | 3.80-4.50 |    | 0.70-1.00 | 2.30-2.60 |       |
| W           | N        | Cu       | Co        | Pb        | B         | Nb | Al        | Ti        | Other |
| 11.50-12.50 |          |          |           |           |           |    |           |           |       |

### 1.3318

### 1.3318 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### 1.3318 Mechanical Properties

|                  |         |                 |
|------------------|---------|-----------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa |
|                  |         |                 |

|                |         |                                |
|----------------|---------|--------------------------------|
| Yield Strength | 154     | $\sigma_{0.2} \geq \text{MPa}$ |
| Elongation     | 56      | $\delta 5 \geq (\%)$           |
| $\psi$         | -       | $\psi \geq (\%)$               |
| Akv            | -       | $Akv \geq \text{J}$            |
| HBS            | 235-268 | -                              |
| HRC            | 30      | -                              |

### 1.3318 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| ✓         | ✓         | ✓         | ✓           | ✓     |

### 1.3318 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status                                                |
|-----------------|------------------------------------------|----------------------------|---------------------------------------------|---------------------------------------------------------------|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | $\Phi 8$ -1200mm*L         | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil / Steel Strip                 | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Tool Steel And Hard Alloy the specifications follows:**