

This page is mainly introduced the 32CrMoV12-10 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 32CrMoV12-10, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Tool Die Steels 32CrMoV12-10

32CrMoV12-10 Standard Number:

ITEM	Standard Number	Descriptions
1	WL 1.7765 (2008)	Pipe steel for machine weapons - 32CrMoV12-10 - Quenched and tempered steel

32CrMoV12-10 Chemical composition(mass fraction)(wt.%)

Chemical				Min.(%)				Max.(%)			
C				0.28				0.35			
Si				0.28				0.35			
Mn				0.15				0.45			
P								0.03			
S								0.02			
Cr				2.7				3.2			
Mo				2.5				3.0			
V				0.4				0.7			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta		
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other		

Pipe steel for machine weapons - 32CrMoV12-10 - Quenched and tempered steel

32CrMoV12-10 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa

Elongation	65	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq J$
HBS	123-321	-
HRC	30	-

32CrMoV12-10 Mechanical Properties

Tensile strength	231-231	σ_b / MPa
Yield Strength	154	$\sigma_{0.2} \geq / \text{MPa}$
Elongation	56	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq J$
HBS	235-268	-
HRC	30	-

32CrMoV12-10 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

32CrMoV12-10 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	$\Phi 8$ -1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil / Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Tool Die Steels the specifications follows: