This page is mainly introduced the H25 Datasheet, including chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of H25,such as it is commonly used in bars, sheet,plates, steel coils, steel pipes,forged and other materials application.

Datasheet for Steel Grades Tool Die Steels H25

H25 Standard Number:		
ITEM	Standard Number	Descriptions

H25 Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C	0.22	0.32
Si	0.15	0.40
Mn	0.15	0.40
P		0.030
S		0.030
Cr	3.75	4.50
Mo		
V	0.40	0.60
W	14.00	16.00
Ni□Cu		0.75

C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Hot-Work Tool Steel

H25 Physical Properties		
Tensile strength	115-234	σb/MPa
Yield Strength	23	σ 0.2 ≥/MPa
Elongation	65	δ5≥ (%)
ψ	-	ψ≥ (%)
Akv	-	Akv≥/J
HBS	123-321	-
HRC	30	-

H25 Mechanical Properties		
Tensile strength	231-231	σb/MPa
Yield Strength	154	σ 0.2 ≥/MPa
Elongation	56	δ5≥(%)
ψ	-	ψ≥(%)
Akv	-	Akv≥/J
HBS	235-268	-
HRC	30	-

H25 Heat Treatment Regime				
Annealing	**Quenching**	**Tempering**	**Normalizing**	**Q & T**
√	√	√	√	√

H25 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar,	Φ8-1200mm*L	Forging, hot rolling and	Black, Rough Turning,

	Square Bar		cold rolling, Cast	Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Tool Die Steels the specifications follows: