

This page is mainly introduced the Haynes-25 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of Haynes-25, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Superalloys Haynes-25

Haynes-25 Standard Number:

ITEM	Standard Number	Descriptions
1	MIL-C-62624 (1988)	Castings, Investment, Cobalt Base Alloy

Haynes-25 Chemical composition (mass fraction) (wt.%)

Chemical			Min.(%)				Max.(%)		
C			0.05				0.15		
P							0.40		
Mn			1.00				2.00		
S							0.03		
Si							0.40		
Cr			19.00				21.00		
Ni			9.00				11.00		
Co							Bal		
Fe							3.0		
W			14.00				16.00		
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Castings, Investment, Cobalt Base Alloy

Haynes-25 Physical Properties

Tensile strength	115-234	σb/MPa
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Yield Strength	23	$\sigma_{0.2} \geq / \text{MPa}$
Elongation	65	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq / \text{J}$
HBS	123-321	-
HRC	30	-

Haynes-25 Mechanical Properties

Tensile strength	231-231	σ_b / MPa
Yield Strength	154	$\sigma_{0.2} \geq / \text{MPa}$
Elongation	56	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq / \text{J}$
HBS	235-268	-
HRC	30	-

Haynes-25 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

Haynes-25 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	$\Phi 8$ -1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil / Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Superalloys the specifications follows: