

This page is mainly introduced the HS 25 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of HS 25, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Superalloys HS 25

HS 25 Standard Number:		
ITEM	Standard Number	Descriptions
1	AMS 5796	Cobalt Alloy, Corrosion and Heat-Resistant, Welding Wire, 52Co - 20Cr - 10Ni - 15W
2	AMS 5759	Cobalt Alloy, Corrosion and Heat-Resistant, Bars, Forgings, and Rings, 52Co - 20Cr - 10Ni - 15W

HS 25 Chemical composition (mass fraction) (wt.%)										
Chemical		Min.(%)					Max.(%)			
C		0.05					0.15			
P							0.40			
Mn		1.00					2.00			
S							0.03			
Si							0.40			
Cr		19.00					21.00			
Ni		9.00					11.00			
Co							Bal			
Fe							3.0			
W		14.00					16.00			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta	
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other	

Haynes 25™ has an excellent temperature strength and oxidation resistance to 2000 °F. Haynes 25™ is hot formable between 1900 °F-2300 °F. Also known as Alloy L605, it is better to cold-work Haynes 25™ for bending, spinning and drawing the components. HS 25

HS 25 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	123-321	-
HRC	30	-

HS 25 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	235-268	-
HRC	30	-

HS 25 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

HS 25 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-

				WASHED
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We can produce Superalloys the specifications follows: