

This page is mainly introduced the ML28B Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of ML28B, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Datasheet for Steel Grades Structure Steel ML28B

### ML28B Standard Number:

ITEM	Standard Number	Descriptions
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### ML28B Chemical composition (mass fraction) (wt.%)

Chemical			Min.(%)				Max.(%)			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta	
0.25-0.32	Max 0.40	0.60-0.90	0.035	0.035	—					
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other	
					0.0005-0.0035		0.02			

### ML28B

### ML28B Physical Properties

Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

### ML28B Mechanical Properties

Tensile strength	231-231	$\sigma_b$ /MPa

Yield Strength	154	$\sigma_{0.2} \geq / \text{MPa}$
Elongation	56	$\delta_5 \geq (\%)$
$\psi$	-	$\psi \geq (\%)$
Akv	-	$Akv \geq / \text{J}$
HBS	235-268	-
HRC	30	-

### ML28B Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### ML28B Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	$\Phi 8$ -1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil / Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

**We can produce Structure Steel the specifications follows:**