

This page is mainly introduced the X3CrNiCu18-9 3E Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X3CrNiCu18-9 3E, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel X3CrNiCu18-9 3E

X3CrNiCu18-9 3E Standard Number:

ITEM	Standard Number	Descriptions
1	ISO 4954	Steels for cold heading and cold extruding

X3CrNiCu18-9 3E Chemical composition(mass fraction)(wt.%)

Chemical		Min.(%)					Max.(%)			
C							0.04			
Si							1.00			
Mn							2.00			
P							0.045			
S							0.030			
Cr		17.00					19.00			
Ni		8.50					10.50			
Mo										
Cu		3.00					4.00			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta	
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other	

Steels for cold heading and cold extruding

X3CrNiCu18-9 3E Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	123-321	-
HRC	30	-

X3CrNiCu18-9 3E Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	235-268	-
HRC	30	-

X3CrNiCu18-9 3E Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

X3CrNiCu18-9 3E Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar,	Φ8-1200mm*L	Forging, hot rolling and	Black, Rough Turning,

	Square Bar		cold rolling, Cast	Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Specialsteel the specifications follows: