

This page is mainly introduced the SA-965 Grade F304LN Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SA-965 Grade F304LN, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel SA-965 Grade F304LN

SA-965 Grade F304LN Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|---|
| 1 | SA-965/SA-965M | Specification for Steel Forgings, Austenitic, for Pressure and High Temperature Parts |

SA-965 Grade F304LN Chemical composition (mass fraction) (wt.%)

| Chemical | | | | Min.(%) | | | Max.(%) | | | |
|----------|----|----|----|---------|----|----|---------|----|-------|--|
| C | | | | | | | 0.03 | | | |
| Si | | | | | | | 1.00 | | | |
| Mn | | | | | | | 2.00 | | | |
| P | | | | | | | 0.045 | | | |
| S | | | | | | | 0.03 | | | |
| Cr | | | | 18.0 | | | 20.0 | | | |
| Ni | | | | 8.00 | | | 12.0 | | | |
| N | | | | 0.10 | | | 0.16 | | | |
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta | |
| | | | | | | | | | | |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other | |
| | | | | | | | | | | |

Specification for Steel Forgings, Austenitic, for Pressure and High Temperature Parts

SA-965 Grade F304LN Physical Properties

| | | |
|------------------|---------|--------|
| Tensile strength | 115-234 | σb/MPa |
| | | |

| | | |
|----------------|---------|----------------------------------|
| Yield Strength | 23 | $\sigma_{0.2} \geq / \text{MPa}$ |
| Elongation | 65 | $\delta 5 \geq (\%)$ |
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq / \text{J}$ |
| HBS | 123-321 | - |
| HRC | 30 | - |

SA-965 Grade F304LN Mechanical Properties

| | | |
|------------------|---------|----------------------------------|
| Tensile strength | 231-231 | σ_b / MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq / \text{MPa}$ |
| Elongation | 56 | $\delta 5 \geq (\%)$ |
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq / \text{J}$ |
| HBS | 235-268 | - |
| HRC | 30 | - |

SA-965 Grade F304LN Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| ✓ | ✓ | ✓ | ✓ | ✓ |

SA-965 Grade F304LN Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | $\Phi 8$ -1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil / Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Special steel the specifications follows: