

This page is mainly introduced the SA-249 TP304LN Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SA-249 TP304LN, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel SA-249 TP304LN

SA-249 TP304LN Standard Number:

ITEM	Standard Number	Descriptions
1	SA-249/SA-249M	Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

SA-249 TP304LN Chemical composition(mass fraction)(wt.%)

Chemical			Min.(%)				Max.(%)		
C							0.03		
Si							1.00		
Mn							2.00		
P							0.045		
S							0.03		
Cr			18.0				20.0		
Ni			8.00				12.0		
N			0.10				0.16		
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

SA-249 TP304LN Physical Properties

Tensile strength	115-234	σb/MPa

Yield Strength	23	$\sigma_{0.2} \geq / \text{MPa}$
Elongation	65	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq / \text{J}$
HBS	123-321	-
HRC	30	-

SA-249 TP304LN Mechanical Properties

Tensile strength	231-231	σ_b / MPa
Yield Strength	154	$\sigma_{0.2} \geq / \text{MPa}$
Elongation	56	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq / \text{J}$
HBS	235-268	-
HRC	30	-

SA-249 TP304LN Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

SA-249 TP304LN Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	$\Phi 8$ -1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil / Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Special steel the specifications follows: