

This page is mainly introduced the STS305J1WSA Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of STS305J1WSA, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel STS305J1WSA

STS305J1WSA Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|---|
| 1 | D 3697 (2002) | Stainless steel wires for cold heading and cold forging |

STS305J1WSA Chemical composition (mass fraction) (wt.%)

| Chemical | | Min.(%) | | | | Max.(%) | | | |
|----------|----|---------|----|----|----|---------|----|----|-------|
| C | | | | | | 0.12 | | | |
| Si | | | | | | 1.00 | | | |
| Mn | | | | | | 2.00 | | | |
| P | | | | | | 0.045 | | | |
| S | | | | | | 0.030 | | | |
| Cr | | 17.00 | | | | 19.00 | | | |
| Ni | | 10.50 | | | | 13.00 | | | |
| Mo | | | | | | | | | |
| N | | | | | | | | | |
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other |
| | | | | | | | | | |

Stainless steel wires for cold heading and cold forging

STS305J1WSA Physical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta 5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 123-321 | - |
| HRC | 30 | - |

STS305J1WSA Mechanical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | σ_b /MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 56 | $\delta 5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 235-268 | - |
| HRC | 30 | - |

STS305J1WSA Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

STS305J1WSA Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|----------------------|--------------------|---------------------------------------|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, | $\Phi 8$ -1200mm*L | Forging, hot rolling and | Black, Rough Turning, |

| | | | | |
|---------------|--|----------------------------|-----------------------------------|---|
| | Square Bar | | cold rolling, Cast | Shot Blasting, |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Specialsteel the specifications follows: