

**This page is mainly introduced the 1.5680 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.5680, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel 1.5680

1.5680 Standard Number:		
ITEM	Standard Number	Descriptions
1	NF EN 10028-4	Flat products made of steels for pressure purposes - Part 4: Nickel alloy steels with specified low temperature properties
2	NF EN 10216-4	Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 4: Non-alloy and alloy steel tubes with specified low temperature properties
3	NF EN 10222-3	Steel forgings for pressure purposes - Part 3: Nickel steels with specified low temperature properties
4	NF EN 10269	Steels and nickel alloys for fasteners with specified elevated and/or low temperature properties

1.5680 Chemical composition (mass fraction) (wt.%)									
Chemical		Min.(%)				Max.(%)			
C						0.15			
Si						0.35			
Mn		0.30				0.80			
P						0.020			
S						0.010			
Cr									
Ni		4.75				5.25			
Mo									
V						0.05			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Steels and nickel alloys for fasteners with specified elevated and/or low temperature properties

1.5680 Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

1.5680 Mechanical Properties		
Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

1.5680 Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

1.5680 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar,	Φ8-1200mm*L	Forging, hot rolling and	Black, Rough Turning,

	Square Bar		cold rolling, Cast	Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

**We can produce Specialsteel the specifications follows:**