

**This page is mainly introduced the X2CrNiMoCuWN25-7-4 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X2CrNiMoCuWN25-7-4, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel X2CrNiMoCuWN25-7-4

### X2CrNiMoCuWN25-7-4 Standard Number:

| ITEM | Standard Number      | Descriptions                                                                                                                                                                           |
|------|----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | NF EN 10028-7        | Flat products made of steels for pressure purposes - Part 7: Stainless steels                                                                                                          |
| 2    | NF EN 10088-1        | Stainless steels - Part 1: List of stainless steels                                                                                                                                    |
| 3    | NF EN 10088-2        | Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes                                                  |
| 4    | NF EN 10088-3        | Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes |
| 5    | NF EN 10216-5 (2004) | Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes                                                                             |
| 6    | NF EN 10217-7        | Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes                                                                               |
| 7    | NF EN 10250-4        | Open die steel forgings for general engineering purposes - Part 4: Stainless steels                                                                                                    |
| 8    | NF EN 10253-3        | Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements                                     |
| 9    | NF EN 10253-4        | Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements                                        |
| 10   | NF EN 10272          | Stainless steel bars for pressure purposes                                                                                                                                             |
| 11   | NF EN 10297-2 (2005) | Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel                                                |

### X2CrNiMoCuWN25-7-4 Chemical composition (mass fraction) (wt.%)

| Chemical | Min.(%) | Max.(%) |
|----------|---------|---------|
| C        |         | 0.030   |
| Si       |         | 1.00    |
| Mn       |         | 1.00    |
| P        |         | 0.035   |
| S        |         | 0.015   |
|          |         |         |

|    |    |       |    |       |    |    |    |    |       |
|----|----|-------|----|-------|----|----|----|----|-------|
| Cr |    | 24.00 |    | 26.00 |    |    |    |    |       |
| Mo |    | 3.00  |    | 4.00  |    |    |    |    |       |
| Ni |    | 6.00  |    | 8.00  |    |    |    |    |       |
| Cu |    | 0.50  |    | 1.00  |    |    |    |    |       |
| W  |    | 0.05  |    | 1.00  |    |    |    |    |       |
| N  |    | 0.20  |    | 0.30  |    |    |    |    |       |
| C  | Si | Mn    | P  | S     | Cr | Ni | Mo | V  | Ta    |
| W  | N  | Cu    | Co | Pb    | B  | Nb | Al | Ti | Other |

Seamless circular steel tubes for mechanical and general engineering purposes - Technical

delivery conditions - Part 2: Stainless steel

### X2CrNiMoCuWN25-7-4 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_{5\%} \geq$ (%)  |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### X2CrNiMoCuWN25-7-4 Mechanical Properties

|  |  |  |
|--|--|--|
|  |  |  |
|--|--|--|

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

### X2CrNiMoCuWN25-7-4 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### X2CrNiMoCuWN25-7-4 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status                                                |
|-----------------|------------------------------------------|----------------------------|---------------------------------------------|---------------------------------------------------------------|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | $\Phi$ 8-1200mm*L          | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Specialsteel the specifications follows:**