

This page is mainly introduced the 1.4438 Datasheet, including chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.4438, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel 1.4438

	1.4438 Standard Number:				
ITEM	Standard Number	Descriptions			
1	NF EN 10028-7	Flat products made of steels for pressure purposes - Part 7: Stainless steels			
2	NF EN 10088-1	Stainless steels - Part 1: List of stainless steels			
3	NF EN 10088-2	Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes			
4	NF EN 10088-3	Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes			
5	NF EN 10088-4	Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes			
6	NF EN 10088-5	Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes			
7	NF EN 10217-7	Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes			
8	NF EN 10253-3	Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements			
9	NF EN 10253-4	Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements			

1.4438 Chemical composition(mass fraction)(wt.%)					
Chemical	Min.(%)	Max.(%)			
С		0.030			
Si		1.00			
Mn		2.00			
Р		0.045			
S		0.015			
Cr	17.50	19.50			
Мо	3.00	4.00			
Ni	13.00	16.00			
N		0.11			



Steel Grades 1.4438 Chemical information, Mechanical properties

Physical properties, Mechanical properties, Heat treatment, and Micro structure

С	Si	Mn	Р	S	Cr	Ni	Мо	V	Ta
W	N	Cu	Co	Pb	В	Nb	Al	Ti	Other

Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements

1.4438 Physical Properties					
Tensile strength	115-234	σb/MPa			
Yield Strength	23	σ 0.2 ≥/MPa			
Elongation	65	δ5≥ (%)			
Ψ	-	ψ≥ (%)			
Akv	-	Akv≥/J			
HBS	123-321	-			
HRC	30	-			

1.4438 Mechanical Properties				
Tensile strength	231-231	σb/MPa		
Yield Strength	154	σ 0.2 ≥/MPa		
Elongation	56	δ5≥(%)		
Ψ	-	ψ≥(%)		
Akv	-	Akv≥/J		
HBS	235-268	-		
HRC	30	-		

1.4438 Heat Treatment Regime						
Annealing	Annealing Quenching Tempering Normalizing Q & T					
√	√	√	√	√		

1.4438 Range of products					
Product type	Products	Dimension	Processes	Deliver Status	
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and	Annealed, Solution and	



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			cold rolling	Aging, Q+T, ACID- WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Ф8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED

We can produce Specialsteel the specifications follows: