

**This page is mainly introduced the 2HR401 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 2HR401, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel 2HR401

2HR401 Standard Number:		
ITEM	Standard Number	Descriptions
1	BS 2HR 401 (1973)	Specification for nickel-chromium-titanium-aluminium heat-resisting alloy cold worked and softened seamless tubes (nickel base, Cr 19.5, Ti 2.2, Al 1.4)
2	BS 3HR 401 (2011)	Specification for nickel-chromium-titanium-aluminium heat-resisting alloy seamless tubes (Nickel base, Cr 19.5, Ti 2.2, Al 1.4)

2HR401 Chemical composition(mass fraction)(wt.%)									
Chemical		Min.(%)			Max.(%)				
C		0.04			0.10				
Si					1.00				
Mn					1.00				
P									
S					0.015				
Cr		18.00			21.00				
Ni					remaining				
Mo									
Co					2.00				
Ti		1.80			2.70				
Fe					1.50				
Al		1.00			1.80				
Cu					0.20				
B					0.008				
Bi					0.0001				
Pb					0.002				
Ag					0.0005				
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta

W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Specification for nickel-chromium-titanium-aluminium heat-resisting alloy seamless tubes (Nickel

base, Cr 19.5, Ti 2.2, Al 1.4)

2HR401 Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

2HR401 Mechanical Properties		
Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

### 2HR401 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### 2HR401 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

**We can produce Specialsteel the specifications follows:**