

**This page is mainly introduced the HR209 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of HR209, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel HR209

HR209 Standard Number:		
ITEM	Standard Number	Descriptions
1	BS 2HR 209 (2011)	Specification for nickel-chromium-cobalt-molybdenum-titanium-aluminum heat-resisting alloy plate, sheet and strip (Nickel base, Cr 18, Co 14, Mo 7, Ti 2.2, Al 2.1)
2	BS HR 209 (1989)	Specification for nickel-chromium-cobalt-molybdenum-titanium-aluminum heat-resisting alloy sheet, strip and plate: softened (nickel base, Cr 18, Co 14, Mo 7, Ti 2.2, Al 2.1)

HR209 Chemical composition (mass fraction) (wt.%)									
Chemical		Min.(%)				Max.(%)			
C						0.07			
Si						0.50			
Mn						0.50			
P									
S						0.015			
Cr		16.00				20.00			
Ni						remaining			
Mo		6.00				8.00			
Co									
Ti		1.50				3.00			
Fe						1.50			
Zr						0.06			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Specification for nickel-chromium-cobalt-molybdenum-titanium-aluminium heat-resisting alloy

sheet, strip and plate: softened (nickel base, Cr 18, Co 14, Mo 7, Ti 2.2, Al 2.1)

HR209 Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

HR209 Mechanical Properties		
Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

HR209 Heat Treatment Regime
-----------------------------

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

HR209 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

**We can produce Specialsteel the specifications follows:**