

This page is mainly introduced the SUS F 304L Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SUS F 304L, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel SUS F 304L

SUS F 304L Standard Number:		
ITEM	Standard Number	Descriptions
1	G 3214 (2009)	Stainless steel forgings for pressure vessels

SUS F 304L Chemical composition(mass fraction)(wt.%)									
Chemical		Min.(%)				Max.(%)			
C						0.030			
Si						1.00			
Mn						2.00			
P						0.045			
S						0.03			
Cr		18.00				20.00			
Ni		9.00				13.00			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Stainless steel forgings for pressure vessels

SUS F 304L Physical Properties		
Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)

Akv	-	Akv \geq J
HBS	123-321	-
HRC	30	-

SUS F 304L Mechanical Properties		
Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq J
HBS	235-268	-
HRC	30	-

SUS F 304L Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

SUS F 304L Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ 8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Specialsteel the specifications follows: