

This page is mainly introduced the X1CrNiMoCuN20-18-7 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X1CrNiMoCuN20-18-7, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel X1CrNiMoCuN20-18-7

| | X1CrNiMoCuN20-18-7 Standard Number: | | | | | |
|------|-------------------------------------|--|--|--|--|--|
| ITEM | Standard Number | Descriptions | | | | |
| 1 | BS EN 10028-7 | Flat products made of steels for pressure purposes - Part 7: Stainless steels | | | | |
| 2 | BS EN 10088-1 | Stainless steels - Part 1: List of stainless steels | | | | |
| 3 | BS EN 10088-2 | Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes | | | | |
| 4 | BS EN 10088-3 | Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes | | | | |
| 5 | BS EN 10088-4 | Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes | | | | |
| 6 | BS EN 10088-5 | Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes | | | | |
| 7 | BS EN 10216-5 (2004) | Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes | | | | |
| 8 | BS EN 10217-7 | Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes | | | | |
| 9 | BS EN 10250-4 | Open die steel forgings for general engineering purposes - Part 4: Stainless steels | | | | |
| 10 | BS EN 10253-3 | Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements | | | | |
| 11 | BS EN 10253-4 | Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements | | | | |
| 12 | BS EN 10272 | Stainless steel bars for pressure purposes | | | | |
| 13 | BS EN 10296-2 (2005) | Welded circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel | | | | |
| 14 | BS EN 10297-2 (2005) | Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel | | | | |

| X1CrNiMoCuN20-18-7 Chemical composition(mass fraction)(wt.%) | | | | | |
|--|---------|---------|--|--|--|
| Chemical | Min.(%) | Max.(%) | | | |
| С | | 0.02 | | | |



| Si | | | | 0.70 | | | | | |
|----|----|----|----|-------|----|----|-------|----|-------|
| Mn | | | | 1.00 | | | | | |
| P | | | | | | | 0.03 | | |
| S | | | | 0.01 | | | | | |
| | Cr | | | 19.50 | | | 20.50 | | |
| | Ni | | | 17.50 | | | 18.50 | | |
| | Мо | | | 6.00 | | | 7.00 | | |
| | N | | | 0.18 | | | 0.25 | | |
| | Cu | | | 0.50 | | | 1.00 | | |
| С | Si | Mn | Р | S | Cr | Ni | Мо | V | Ta |
| | | | | | | | | | |
| W | N | Cu | Со | Pb | В | Nb | Al | Ti | Other |
| | | | | | | | | | |

Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel

| X1CrNiMoCuN20-18-7 Physical Properties | | | | | |
|--|---------|-------------|--|--|--|
| Tensile strength | 115-234 | σb/MPa | | | |
| Yield Strength | 23 | σ 0.2 ≥/MPa | | | |
| Elongation | 65 | δ5≥ (%) | | | |
| Ψ | - | ψ≥ (%) | | | |
| Akv | - | Akv≥/J | | | |
| HBS | 123-321 | - | | | |
| HRC | 30 | - | | | |

| X1CrNiMoCuN20-18-7 Mechanical Properties | | | | | |
|--|---------|-------------|--|--|--|
| Tensile strength | 231-231 | σb/MPa | | | |
| Yield Strength | 154 | σ 0.2 ≥/MPa | | | |
| Elongation | 56 | δ5≥(%) | | | |
| Ψ | - | ψ≥(%) | | | |
| Akv | - | Akv≥/J | | | |
| HBS | 235-268 | - | | | |
| HRC | 30 | - | | | |



| X1CrNiMoCuN20-18-7 Heat Treatment Regime | | | | | | | |
|--|---|---|---|---|--|--|--|
| Annealing | Annealing Quenching Tempering Normalizing Q & T | | | | | | |
| √ | √ | √ | √ | √ | | | |

| X1CrNiMoCuN20-18-7 Range of products | | | | | | |
|--------------------------------------|---|-------------------------------|---|--|--|--|
| Product type | Products | Dimension | Processes | Deliver Status | | |
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting | | |
| Steel Bar | Round Bar, Flat Bar, Square Bar | Φ8-1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, | | |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot- Rolled | Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting | | |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID- WASHED | | |

We can produce Specialsteel the specifications follows: