

**This page is mainly introduced the 1.4028 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.4028, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel 1.4028

1.4028 Standard Number:		
ITEM	Standard Number	Descriptions
1	BS EN 10088-1	Stainless steels - Part 1: List of stainless steels
2	BS EN 10088-2	Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes
3	BS EN 10088-3	Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes
4	BS EN 10151	Stainless steel strip for springs - Technical delivery conditions
5	BS EN 10250-4	Open die steel forgings for general engineering purposes - Part 4: Stainless steels

1.4028 Chemical composition (mass fraction) (wt.%)									
Chemical		Min.(%)			Max.(%)				
C		0.26			0.35				
Si					1.00				
Mn					1.50				
P					0.04				
S					0.015				
Cr		12.00			14.00				
Ni									
Mo									
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

**Open die steel forgings for general engineering purposes - Part 4: Stainless steels**

### 1.4028 Physical Properties

Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

### 1.4028 Mechanical Properties

Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

### 1.4028 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### 1.4028 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	$\Phi 8$ -1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

