

This page is mainly introduced the 304L Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 304L, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel 304L

304L Standard Number:		
ITEM	Standard Number	Descriptions
1	MIL-DTL-23196E	Steel plate, corrosion resistant, austenitic (UNS S30400, S30403, S31600, S34700, and S34800)
2	MIL-P-1144D	Pipe, corrosion-resistant, stainless steel, seamless or welded
3	MIL-S-23196	Steel plate, corrosion resistant, austenitic (UNS S30400, S30403, S31600, S34700, and S34800)
4	MIL-S-4043B	Steel; Corrosion-resisting (extra low carbon type 304), plate, sheet, and strip
5	MIL-S-862B	Steel bar, corrosion resisting, and steel billet, corrosion resisting, reforging application
6	MIL-T-8973	Tubing, steel, corrosion and heat resistant, for aerospace vehicle hydraulic systems assembled by brazing

304L Chemical composition(mass fraction)(wt.%)									
Chemical		Min.(%)				Max.(%)			
C						0.030			
Si						1.00			
Mn						2.00			
P						0.045			
S						0.03			
Cr		18.0				20.0			
Ni		8.00				10.0			
N						0.10			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Tubing, steel, corrosion and heat resistant, for aerospace vehicle

hydraulic systems assembled by brazing

304L Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	123-321	-
HRC	30	-

304L Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	235-268	-
HRC	30	-

304L Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

304L Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-

				WASHED
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We can produce Specialsteel the specifications follows: