

This page is mainly introduced the **MAR-M 322 Datasheet**, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of **MAR-M 322**, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel **MAR-M 322**

MAR-M 322 Standard Number:

ITEM	Standard Number	Descriptions
1	SAE J 467 (1968)	Special Purpose Alloys ("Superalloys")

MAR-M 322 Chemical composition (mass fraction) (wt.%)

Chemical	Min.(%)					Max.(%)				
C						1.00				
Si						0.10				
Mn						0.10				
Cr						21.50				
Ni										
Mo										
Co						remaining				
W						9.00				
Al										
Cu										
Ti						0.75				
Fe						0.75				
Ta						4.50				
Zr						2.25				
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta	
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other	

Special Purpose Alloys ("Superalloys")

MAR-M 322 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	123-321	-
HRC	30	-

MAR-M 322 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	235-268	-
HRC	30	-

MAR-M 322 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

MAR-M 322 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar,	$\Phi 8$ -1200mm*L	Forging, hot rolling and	Black, Rough Turning,

	Square Bar		cold rolling, Cast	Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Specialsteel the specifications follows: