

This page is mainly introduced the Marage 250 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of Marage 250, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel Marage 250

Marage 250 Standard Number:

| ITEM | Standard Number | Descriptions |
|------|----------------------|--|
| 1 | SAE AMS 6501D (2007) | Steel, Maraging, Welding Wire 18Ni - 8.0Co - 4.9Mo - 0.40Ti - 0.10Al Vacuum Induction Melted, Environment Controlled Packaging |

Marage 250 Chemical composition(mass fraction)(wt.%)

| Chemical | | Min.(%) | | Max.(%) | | | | | |
|----------|----|---------|----|---------|----|----|----|----|-------|
| C | | | | 0.03 | | | | | |
| Si | | | | 0.10 | | | | | |
| Mn | | | | 0.10 | | | | | |
| Ni | | | | 18.00 | | | | | |
| Cr | | | | | | | | | |
| Al | | | | 0.10 | | | | | |
| Cu | | | | | | | | | |
| Ti | | | | 0.40 | | | | | |
| Fe | | | | | | | | | |
| Mo | | | | 5.00 | | | | | |
| Co | | | | 8.00 | | | | | |
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other |
| | | | | | | | | | |

Steel, Maraging, Welding Wire 18Ni - 8.0Co - 4.9Mo - 0.40Ti - 0.10Al Vacuum Induction Melted,

Environment Controlled Packaging

Marage 250 Physical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 123-321 | - |
| HRC | 30 | - |

Marage 250 Mechanical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | σ_b /MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 56 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 235-268 | - |
| HRC | 30 | - |

Marage 250 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

| Marage 250 Range of products | | | | |
|------------------------------|--|----------------------------|---|---|
| Product type | Products | Dimension | Processes | Deliver Status |
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | Φ8-1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Specialsteel the specifications follows: