

**This page is mainly introduced the D6AC Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of D6AC, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel D6AC

| D6AC Standard Number: |                      |  |
|-----------------------|----------------------|--|
| ITEM                  | Standard Number      | Descriptions   |
| 1                     | SAE AMS 5028E (2009) | Steel, Welding Wire 1.05Cr - 0.55Ni - 1.0Mo - 0.07V (0.34 - 0.40C) Vacuum Melted, Environment-Controlled Packaging |

| D6AC Chemical composition(mass fraction)(wt.%) |    |         |    |    |    |           |    |    |       |
|--|----|---------|----|----|----|-----------|----|----|-------|
| Chemical                                       |    | Min.(%) |    |    |    | Max.(%)   |    |    |       |
| C  |    |         |    |    |    | 0.47      |    |    |       |
| Si   |    |         |    |    |    | 0.22      |    |    |       |
| Mn   |    |         |    |    |    | 0.75      |    |    |       |
| P  |    |         |    |    |    |           |    |    |       |
| S  |    |         |    |    |    |           |    |    |       |
| Ni   |    |         |    |    |    | 0.55      |    |    |       |
| Cr   |    |         |    |    |    | 1.05      |    |    |       |
| Al   |    |         |    |    |    |           |    |    |       |
| Cu   |    |         |    |    |    |           |    |    |       |
| Ti   |    |         |    |    |    |           |    |    |       |
| Fe   |    |         |    |    |    | remaining |    |    |       |
| Mo   |    |         |    |    |    | 1.00      |    |    |       |
| Co   |    |         |    |    |    |           |    |    |       |
| V  |    |         |    |    |    | 0.10      |    |    |       |
| C  | Si | Mn      | P  | S  | Cr | Ni        | Mo | V  | Ta    |
| W  | N  | Cu      | Co | Pb | B  | Nb        | Al | Ti | Other |
|  |    |         |    |    |    |           |    |    |       |

Steel, Welding Wire 1.05Cr - 0.55Ni - 1.0Mo - 0.07V (0.34 - 0.40C) Vacuum Melted, Environment-

Controlled Packaging

| D6AC Physical Properties |         |                          |
|--------------------------|---------|--------------------------|
| Tensile strength         | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength           | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation               | 65      | $\delta_5 \geq$ (%)      |
| $\psi$                   | -       | $\psi \geq$ (%)          |
| Akv                      | -       | Akv $\geq$ /J            |
| HBS                      | 123-321 | -                        |
| HRC                      | 30      | -                        |

| D6AC Mechanical Properties |         |                          |
|----------------------------|---------|--------------------------|
| Tensile strength           | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength             | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation                 | 56      | $\delta_5 \geq$ (%)      |
| $\psi$                     | -       | $\psi \geq$ (%)          |
| Akv                        | -       | Akv $\geq$ /J            |
| HBS                        | 235-268 | -                        |
| HRC                        | 30      | -                        |

| D6AC Heat Treatment Regime |
|----------------------------|
|----------------------------|

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

| D6AC Range of products |  |                            |   |   |
|------------------------|--|----------------------------|---|---|
| Product type           | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
| Plates / Sheets        | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar              | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip           | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes          | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Specialsteel the specifications follows:**