

**This page is mainly introduced the E 4318 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of E 4318, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel E 4318

E 4318 Standard Number:		
ITEM	Standard Number	Descriptions
1	SFA-5.1/SFA-5.1M	Carbon Steel Electrodes for Shielded Metal Arc Welding

E 4318 Chemical composition (mass fraction) (wt.%)									
Chemical		Min.(%)				Max.(%)			
C						0.08			
Si						1.00			
Mn						2.00			
P						0.045			
S						0.03			
Ni		13.00				15.00			
Cr		17.00				19.00			
Al									
Cu									
Ti									
Fe									
N									
Mo		1.75				2.75			
V									
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

Carbon Steel Electrodes for Shielded Metal Arc Welding

### E 4318 Physical Properties

Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

### E 4318 Mechanical Properties

Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

### E 4318 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### E 4318 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar,	Φ8-1200mm*L	Forging, hot rolling and	Black, Rough Turning,

	Square Bar		cold rolling, Cast	Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

**We can produce Specialsteel the specifications follows:**