

This page is mainly introduced the 1Cr18Ni12Mo2Ti Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1Cr18Ni12Mo2Ti, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel 1Cr18Ni12Mo2Ti

1Cr18Ni12Mo2Ti Standard Number:

ITEM	Standard Number	Descriptions
1	GB 13296 (2007)	Seamless stainless steel tubes for boiler and heat exchanger
2	GB 2270 (1980)	Seamless tubes
3	GB/T 1220 (1992)	Stainless steel bars
4	GB/T 14975 (2002)	Stainless steel seamless tubes for structures
5	GB/T 14976 (2002)	Stainless steel seamless tubes for fluid transport
6	GB/T 3089 (1982)	Thinnest-wall seamless tubes of stainless and acid-resistance steel
7	GB/T 3280 (1992)	Cold rolled stainless steel sheets and plates
8	GB/T 4237 (1992)	Hot rolled stainless steel sheets and plates

1Cr18Ni12Mo2Ti Chemical composition(mass fraction)(wt.%)

Chemical				Min.(%)				Max.(%)			
C								0.12			
Si								1.00			
Mn								2.00			
P								0.035			
S								0.030			
Ni				11.00				14.00			
Cr				16.00				19.00			
Mo				1.80				2.50			
Ti				5×(C%-0.02)-0.80							
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta		
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other		

1Cr18Ni12Mo2Ti

1Cr18Ni12Mo2Ti Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

1Cr18Ni12Mo2Ti Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

1Cr18Ni12Mo2Ti Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

1Cr18Ni12Mo2Ti Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting

Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED
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We can produce Specialsteel the specifications follows: