

This page is mainly introduced the ER 307 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of ER 307, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Specialsteel ER 307

ER 307 Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--|
| 1 | A5.9/A5.9M | Bare Stainless Steel Welding Electrodes and Rods |

ER 307 Chemical composition(mass fraction)(wt.%)

| Chemical | Min.(%) | Max.(%) | | | | | | | |
|----------|---------|---------|----|----|----|----|----|----|-------|
| C | | 0.15 | | | | | | | |
| Si | | 1.00 | | | | | | | |
| Mn | 3.75 | 4.75 | | | | | | | |
| P | | 0.045 | | | | | | | |
| S | | 0.03 | | | | | | | |
| Ni | 9.00 | 10.50 | | | | | | | |
| Cr | 19.00 | 22.00 | | | | | | | |
| Al | | | | | | | | | |
| Cu | | | | | | | | | |
| Ti | | | | | | | | | |
| Fe | | | | | | | | | |
| N | | | | | | | | | |
| Mo | | | | | | | | | |
| V | | | | | | | | | |
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other |
| | | | | | | | | | |

Bare Stainless Steel Welding Electrodes and Rods

ER 307 Physical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 123-321 | - |
| HRC | 30 | - |

ER 307 Mechanical Properties

| | | |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | σ_b /MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 56 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | Akv \geq /J |
| HBS | 235-268 | - |
| HRC | 30 | - |

ER 307 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

ER 307 Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|----------------------|-------------------|---------------------------------------|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, | Φ8-1200mm*L | Forging, hot rolling and | Black, Rough Turning, |

| | | | | |
|---------------|--|----------------------------|-----------------------------------|---|
| | Square Bar | | cold rolling, Cast | Shot Blasting, |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Specialsteel the specifications follows: