

**This page is mainly introduced the SA-249 S30815 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SA-249 S30815, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Specialsteel SA-249 S30815

### SA-249 S30815 Standard Number:

| ITEM | Standard Number | Descriptions   |
|------|-----------------|--|
| 1    | SA-249/SA-249M  | Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes |

### SA-249 S30815 Chemical composition (mass fraction) (wt.%)

| Chemical |    | Min.(%) |    | Max.(%) |    |    |    |    |       |
|----------|----|---------|----|---------|----|----|----|----|-------|
| C        |    | 0.05    |    | 0.10    |    |    |    |    |       |
| Mn       |    |         |    | 0.80    |    |    |    |    |       |
| Si       |    | 1.40    |    | 2.00    |    |    |    |    |       |
| P        |    |         |    | 0.04    |    |    |    |    |       |
| S        |    |         |    | 0.03    |    |    |    |    |       |
| Cr       |    | 20.00   |    | 22.00   |    |    |    |    |       |
| Ni       |    | 10.00   |    | 12.00   |    |    |    |    |       |
| Mo       |    |         |    |         |    |    |    |    |       |
| Al       |    |         |    | 1.00    |    |    |    |    |       |
| Ce       |    | 0.03    |    | 0.08    |    |    |    |    |       |
| C        | Si | Mn      | P  | S       | Cr | Ni | Mo | V  | Ta    |
| W        | N  | Cu      | Co | Pb      | B  | Nb | Al | Ti | Other |
|          |    |         |    |         |    |    |    |    |       |

Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser

Tubes

### SA-249 S30815 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### SA-249 S30815 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta_5 \geq$ (%)      |

|     |         |        |
|-----|---------|--------|
| ψ   | -       | ψ≥(%)  |
| Akv | -       | Akv≥/J |
| HBS | 235-268 | -      |
| HRC | 30      | -      |

### SA-249 S30815 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### SA-249 S30815 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Specialsteel the specifications follows:**