

This page is mainly introduced the Maraging 350 Datasheet, including chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of Maraging 350, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

# Datasheet for Steel Grades Special Steel Maraging 350

Maraging 350 Standard Number:				
ITEM	Standard Number	Descriptions		

Maraging 350 Chemical composition(mass fraction)(wt.%)									
	Chemical Min.(%) Max.(%)								
С	Si	Mn	Р	S	Cr	Ni	Мо	V	Та
0.03	0.10	0.10	0.01	0.01		18.50	4.80		
W	N	Cu	Co	Pb	В	Nb	Al	Ti	Other
			12.00		0.003		0.10	1.40	Zr: 0.01

### Maraging 350/Maraging C350/Vascomax C350<sup>TM</sup>

## **Common Trade Names: Vascomax® 350**

Maraging C350<sup>™</sup> is a nickel-maraging alloy. Maraging C350<sup>™</sup> is a relatively soft but tough material, therefore, readily machined and formed. The aging process of Maraging C350<sup>™</sup> raises the hardness to a level sufficient for many tooling applications. Typical applications of maraging steels are missile and rocket motor cases, wind tunnel models, landing gear components, high performance shafting, gears, and fasteners.

Available forms are seamless pipe, welded pipe, seamless tube, welded tube, bar, wire, sheet, plate, forgings, pipe fittings and flanges.

#### Steel GradesMaraging 350 Chemical information, Mechanical properties

Physical properties, Mechanical properties, Heat treatment, and Micro structure

Sheet/Plate content	MIL-S-46850
Round Bar/Wire content	MIL-S-46850

Maraging 350 Physical Properties					
Tensile strength	115-234	σb/MPa			
Yield Strength	23	σ 0.2 ≥/MPa			
Elongation	65	δ5≥ (%)			
Ψ	-	ψ≥ (%)			
Akv	-	Akv≥/J			
HBS	123-321	-			
HRC	30	-			

Maraging 350 Mechanical Properties					
Tensile strength	231-231	σb/MPa			
Yield Strength	154	σ 0.2 ≥/MPa			
Elongation	56	δ5≥(%)			
Ψ	-	ψ≥(%)			
Akv	-	Akv≥/J			
HBS	235-268	-			
HRC	30	-			

Maraging 350 Heat Treatment Regime					
Annealing	Quenching	Tempering	Normalizing	Q & T	
√	√	√	√	√	

Maraging 350 Range of products					
Product type	Products	Dimension	Processes	Deliver Status	
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting	
Steel Bar	Round Bar, Flat Bar, Square Bar	Ф8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,	
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID-	



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				WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED

# We can produce Special Steel the specifications follows: