

**This page is mainly introduced the AWS ER309 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of AWS ER309, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Mould Steel AWS ER309

AWS ER309 Standard Number:				
Area	Standard	Standard Code	Standard Year	Descriptions

AWS ER309 Chemical composition (mass fraction) (wt.%)			
Chemical	Min.(%)	Max.(%)	Similar (%)

AWS ER309 Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	123-321	-
HRC	30	-

AWS ER309 Mechanical Properties		
Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	235-268	-
HRC	30	-

### AWS ER309 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

### AWS ER309 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

**We can produce Mould Steel the specifications follows:**