

**This page is mainly introduced the W6Mo5Cr4V2Al Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of W6Mo5Cr4V2Al, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.**

## Datasheet for Steel Grades Tool Steel And Hard Alloy W6Mo5Cr4V2Al

W6Mo5Cr4V2Al Standard Number:

ITEM	Standard Number	Descriptions
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### W6Mo5Cr4V2Al Chemical composition (mass fraction) (wt.%)

Chemical			Min.(%)				Max.(%)		
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
1.05~1.20	0.20~0.60	0.15~0.40	≤0.030	≤0.030	3.80~4.40		4.50~5.50	1.75~2.20	
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other
5.50~6.75							0.80~1.20		

### The performance characteristics of high-speed tool steel with purpose

- (1) use of steel DianZhaLu smelting, the silicon content not specified limit.
- (2) in order to improve steel cutting machining, the buyer's request, can be provisions for sulfur  $\omega$  (S) 0.60% ~ 0.15%.
- (3) of residual elements in steel (mass fraction) : 0.30% or Ni; Cu 0.25% or less.
- (4) is the high tungsten molybdenum content allowed  $\omega$  (Mo) more than 1.00%. Steel tungsten molybdenum and the relationship is: when molybdenum content more than  $\omega$  (Mo) 0.30%, tungsten content reduced correspondingly, in molybdenum content more than  $\omega$  (Mo) 0.30% of the part, each  $\omega$  (Mo) 1% can replace  $\omega$  (W) 2%, if meet this kind of case, in this GangHao add after "Mo".

(5) **W6Mo5Cr4V2** steel according to both the supply and the demand agreement, adjust the content of vanadium  $\omega$  (V) 1.60% ~ 2.20%.

W6Mo5Cr4V2Al Physical Properties		
Tensile strength	115-234	$\sigma_b$ /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

W6Mo5Cr4V2Al Mechanical Properties		
Tensile strength	231-231	$\sigma_b$ /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
$\psi$	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

W6Mo5Cr4V2Al Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

W6Mo5Cr4V2Al Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting

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Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED
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**We can produce Tool Steel And Hard Alloy the specifications follows:**