

This page is mainly introduced the SWRCH15R Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SWRCH15R, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Structure Steel SWRCH15R

| SWRCH15R Standard Number: | | |
|---------------------------|-----------------|--------------|
| ITEM | Standard Number | Descriptions |

| SWRCH15R Chemical composition (mass fraction) (wt.%) | | | | | | | | | |
|--|----|-----------|---------|-----------|----|----|---------|----|-------|
| Chemical | | | Min.(%) | | | | Max.(%) | | |
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Ta |
| 0.13-0.18 | — | 0.30-0.60 | 0.04 | Max 0.040 | | | | | |
| W | N | Cu | Co | Pb | B | Nb | Al | Ti | Other |
| | | | | | | | — | | |

SWRCH15R

| SWRCH15R Physical Properties | | |
|------------------------------|---------|--------------------------|
| Tensile strength | 115-234 | σ_b /MPa |
| Yield Strength | 23 | $\sigma_{0.2} \geq$ /MPa |
| Elongation | 65 | $\delta_5 \geq$ (%) |
| ψ | - | $\psi \geq$ (%) |
| Akv | - | $Akv \geq$ /J |
| HBS | 123-321 | - |
| HRC | 30 | - |

| SWRCH15R Mechanical Properties | | |
|--------------------------------|---------|--------------------------|
| Tensile strength | 231-231 | σ_b /MPa |
| Yield Strength | 154 | $\sigma_{0.2} \geq$ /MPa |

| | | |
|------------|---------|----------------------|
| Elongation | 56 | $\delta 5 \geq (\%)$ |
| ψ | - | $\psi \geq (\%)$ |
| Akv | - | $Akv \geq (J)$ |
| HBS | 235-268 | - |
| HRC | 30 | - |

SWRCH15R Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √ | √ | √ | √ | √ |

SWRCH15R Range of products

| Product type | Products | Dimension | Processes | Deliver Status |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar | Round Bar, Flat Bar, Square Bar | $\Phi 8$ -1200mm*L | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting, |
| Coil / Strip | Steel Coil /Steel Strip | 0.03-16.0x1200mm | Cold-Rolled & Hot-Rolled | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED |

We can produce Structure Steel the specifications follows: