

This page is mainly introduced the ASTM A335 GRADE P22 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of ASTM A335 GRADE P22, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Structure Steel ASTM A335 GRADE P22

ASTM A335 GRADE P22 Standard Number:

ITEM	Standard Number	Descriptions
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ASTM A335 GRADE P22 Chemical composition (mass fraction) (wt.%)

Chemical			Min.(%)				Max.(%)			
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta	
0.05-0.15	0.50-1.00	0.30-0.60	Max 0.025	Max 0.025	1.90-2.60		0.87-1.13			
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other	

ASTM A335 GRADE P22

Seamless Ferritic Alloy Steel Pipe for High-Temperature Service

ASTM A335 GRADE P22 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	123-321	-
HRC	30	-

ASTM A335 GRADE P22 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	235-268	-
HRC	30	-

ASTM A335 GRADE P22 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

ASTM A335 GRADE P22 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Structure Steel the specifications follows: