

This page is mainly introduced the X1CrNiMoNb28-4-2 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X1CrNiMoNb28-4-2, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Datasheet for Steel Grades Special Steel X1CrNiMoNb28-4-2

### X1CrNiMoNb28-4-2 Standard Number:

| ITEM | Standard Number | Descriptions |
|------|-----------------|--------------|
|------|-----------------|--------------|

### X1CrNiMoNb28-4-2 Chemical composition (mass fraction) (wt.%)

| Chemical  |           |          | Min.(%)   |           |           |           | Max.(%)   |    |               |  |
|-----------|-----------|----------|-----------|-----------|-----------|-----------|-----------|----|---------------|--|
| C         | Si        | Mn       | P         | S         | Cr        | Ni        | Mo        | V  | Ta            |  |
| Max 0.015 | Max 1.00  | Max 1.00 | Max 0.025 | Max 0.015 | 26.0-30.0 | 3.00-4.50 | 1.80-2.50 |    |               |  |
| W         | N         | Cu       | Co        | Pb        | B         | Nb        | Al        | Ti | Other         |  |
|           | Max 0.035 |          |           |           |           | Max 1.20  |           |    | (C+N)Max 0.40 |  |

### X1CrNiMoNb28-4-2

### X1CrNiMoNb28-4-2 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta_5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### X1CrNiMoNb28-4-2 Mechanical Properties

|                  |         |                 |
|------------------|---------|-----------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa |
|------------------|---------|-----------------|

|                |         |                                  |
|----------------|---------|----------------------------------|
| Yield Strength | 154     | $\sigma_{0.2} \geq / \text{MPa}$ |
| Elongation     | 56      | $\delta_5 \geq (\%)$             |
| $\psi$         | -       | $\psi \geq (\%)$                 |
| Akv            | -       | $Akv \geq / \text{J}$            |
| HBS            | 235-268 | -                                |
| HRC            | 30      | -                                |

### X1CrNiMoNb28-4-2 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### X1CrNiMoNb28-4-2 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status  |
|-----------------|--|----------------------------|---|---|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | $\Phi 8$ -1200mm*L         | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil / Steel Strip                 | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Special Steel the specifications follows:**