

This page is mainly introduced the Duratherm 477 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of Duratherm 477, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades High Alloy Duratherm 477

Duratherm 477 Standard Number:

ITEM	Standard Number	Descriptions
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Duratherm 477 Chemical composition (mass fraction) (wt.%)

Chemical				Min.(%)			Max.(%)		
C	Si	Mn	P	S	Cr	Ni	Mo	V	Ta
W	N	Cu	Co	Pb	B	Nb	Al	Ti	Other

C	Si	Mn	P	S	Cr	Ni
	0.5	0.7			17.7-18.3	...
Mo	Al	Cu	Nb	Ti	V	Ce
3.8-4.2	≤0.15	≤0.3	≤0.1	0.8-1.2		
N	Co	Pb	Be	Other		
	39-46		≤0.05	W3.8-4.2 Fe4.5-5.5		

Duratherm 477 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

Duratherm 477 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

Duratherm 477 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

Duratherm 477 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce High Alloy the specifications follows: