

This page is mainly introduced the ASTM CO-1 Datasheet, including chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of ASTM CO-1, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Datasheet for Steel Grades Tool Steel ASTM CO-1

ASTM CO-1 Standard Number:					
Area	Standard	Standard Code	Standard Year	Descriptions	

ASTM CO-1 Chemical composition(mass fraction)(wt.%)			
Chemical	Min.(%)	Max.(%)	Similar (%)

ASTM CO-1 Physical Properties				
Tensile strength	115-234	σb/MPa		
Yield Strength	23	σ 0.2 ≥/MPa		
Elongation	65	δ5≥ (%)		
ψ	-	ψ≥ (%)		
Akv	-	Akv≥/J		
HBS	123-321	-		
HRC	30	-		

ASTM CO-1 Mechanical Properties				
Tensile strength	231-231	σb/MPa		
Yield Strength	154	σ 0.2 ≥/MPa		
Elongation	56	δ5≥(%)		
ψ	-	ψ≥(%)		
Akv	-	Akv≥/J		
HBS	235-268	-		
HRC	30	-		



ASTM CO-1 Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
\checkmark	\checkmark	\checkmark	\checkmark	\checkmark

ASTM CO-1 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED

We can produce Tool Steel the specifications follows: